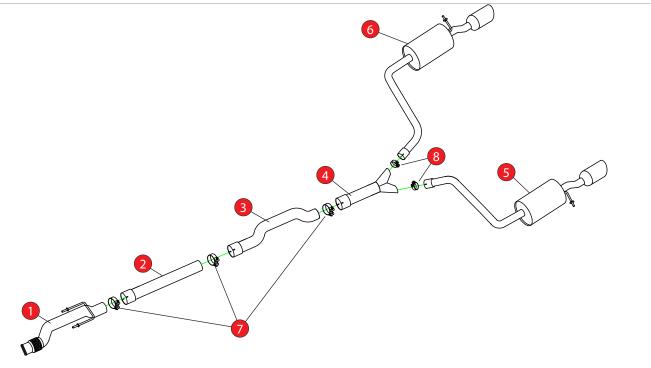


SCORPION // FITTING INSTRUCTIONS

HAND BUILT IN ENGLAND

Car	Mini Cooper S Clubman R55	Part No.	SMNS015
Year	2007-2014	Fit Kits	326FK
Notes	Use OE Clamp to fix Scorpion Front Flex to OE	Features	Pipe Diameter:- 63.5mm

Estimated Fitting Time: 1.5 Hours



NO.	PART NO.	DESCRIPTION	QTY	E-MARK	N/A	
1	762BM	Front Flex Pipe	1	DATE	13/02/2019	
2	756BM	Centre Non-Res	-	ISSUE	00	
			-	AUTHORISED	J.Harkin	
3	757BM	Link Pipe	1	1) Remove the original heat shield prior to removing the original downpipe.		
4	758BM	Y-Piece	1			
5	759BM	L/H Rear Silencer	1			
6	760BM	R/H Rear Silencer	1			
Fit Ki	t	2) Remove the original down- pipe retaining all fittings.				
7	Z016.10064	63-68mm H/D Clamp	3		0	
8	Z016.10070	65mm H/D Clamp	2	3) Fit the Scorpion downpipe using the original fittings.		

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

4) Once you're happy the down-pipe is fitted correctly refit the original heat shield and lamba sensors.



STAY CONNECTED TO RED POWER.